

SOUTH PRODUCTION NOTES

Sept 11, 2015
Friday/Sturday Shift notes

BASF EMPLOYEES

286 Last Recordable

218 Last Lost Time

Notes are for Friday through Saturday morning

#1 MED / clean up for AI 3952:

Continue clean up on MED. Need spiral cleared with AI Oxide sand (brought to department), and purge out mixer and pulva (old material). End seals confirmed completed.

#1 RC / D 1756 done, quick clean for AI 3952:

Calcliner reversed on night shift. Break down discharge bags and drums, and continue clean-up.

#2 MED line / Cu 0860:

Nalco and Bindzil batches done, feeding the Nalco batches to the calciner hopper first. Justin will advise when to feed the Bindzil batches.

Reminder to use Cu 3818 Lot 510 bags in powder room (must be bags from #6 to #20). These are about all used up, and Justin will advise which Cu 3818 to use next.

#2 RC/ Cu 0860:

Continue feeding Nalco bags, and make sure when these are done to change out and record the fines weight. **Do not feed the bags that were made using the Bindzil!!**

#3 MED line / D 1716:

Continue batches. Do not accumulate wet mix...if that happens, contact Bodmann for instructions to get back to mixer.

#3 RC / D 1716:

Started feeding at approximately 1:00 pm Friday...continue as material available.

#4 RC / D-0222 rescreening:

Continuing the last of the 2nd rescreens.

#5 RC / Catoxid:

Was feeding, out of feed late day shift Friday until PK running again. Should be able to restart on midnight shift if PK batches made on second shift.

Feed end vacumax filters were changed on 9/4/15 day shift.

#6 RC & Dryer / D 1781:

Cleaned and assembled. Maintenance work may not be done yet on #6 bearings and thrust roller. Check status, and if suction is OK to CTO go ahead and light dryer and calciner.

West Pfaudler / 4601

**HOLD....Lines were inspected with no plugging found. We need to know if the lines to F2 should be hooked up to the Trunnion.
Waiting for Lab results from raw materials.**

East Pfaudler/ D 1781:

Started batches day shift, continue on.

6 Tank:

Tank empty

7 Tank:

Cleaned and rinsed

National Dryer / Clean.

Belt cleaned, hold.

PK Blender: Catoxid:

End seal work is complete. Will run until early next week. Also, make sure only one sock (lid cover) used on the loading lid. If you use two covers, the blender will not be able to "breathe" and the seal will blow out.

When running Catoxid again, there is another tote of chrome flake that needs to be flushed out in bldg 7 on south side.

Dust collector will need to be blown down by switching the magnahelic gauge to 0 and then shutting off the blower when it starts to blow down.

Gauge should be reset at 3.5 and 4.25

We will need to put the cardboard around the bags off of the PK before moving them. Make sure room is cleaned. There cannot be chrome built up anywhere.

Abbe Blender: D 5206 is next

Piping inspection and Hf pump install should be done. Will need to verify with Lucas if everything OK.

Tower 3 / E 474 done, hold:
Unloaded and empty.

Tower 6 / Cu 0860 done, will run several DPT 101 loads next:
Down. Will run DPT 101 on T6, but not right away. Need to get the Cu 0860 repacking/drum repainting going.

North Screener / Cu 0860:
Done.

South Screener / E 474:
Continue screening....should finish up Friday afternoon (last tote)

#2662 (west) Pill Machine / Al-3915 done, Zr 0403 next:
Down for cleaning and change over to Zr 0403

#2664 (east) Pill Machine / Al-3915 done, Zr 0403 next:
Down for cleaning and change over to Zr 0403

TK #2 / down:
Done.

TK #4 / 2508:
Continue for now. Hydraulics have been fixed and we are running although small hydraulic leak was detected. Also, kiln has periodically stopped. Make sure GLs and maintenance are notified when this occurs.
NOTE: BI Mill has a temporary seal on dumper lid. Milling done on several shifts and no leaks detected. Continue as manpower permits.

Harrop Kiln / Al 3920:
Shutting down. All material is finished.

Building 27 Belt Filter / 5020:
Continue on. Schirmer to provide lifts first thing in the morning.

WEEKEND PRIORITIES:

- 1) #6RC/East Pfaudler
- 2) West Pfaudler
- 3) South Precip/Dry
- 4) #4 Tunnel Kiln/Ross Mixer
- 5) South PK/.#5 RC
- 6) #1 MED/#1 RC
- 7) #2 RC North
- 8) #2 MED/#2RC
- 9) #3 MED/#3RC
- 10) North PK/Wyssmont